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November 1, 2005 BRIDGE CONSTRUCTION MANUAL 5-393.450 SURFACE PREPARATION AND PAINTING STRUCTURAL STEEL 5-393.450 5-393.451 GENERAL Painting steel structures serves primarily to protect steel against corrosion (rusting) and, secondarily, to improve its appearance. Weathering steel (Specification 3309) forms a

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SSPC — The Society for Protective Coatings—
Steel Structures Painting Council (SSPC) Publications. SSPC-SP 1, Solvent Cleaning. This specification covers the requirements for the solvent cleaning of steel surfaces. Solvent cleaning is a method for removing all visible oil, grease, soil, drawing and cutting compounds, and other soluble contaminants from steel surfaces.

Steel Structures Painting Council (SSPC) Publications
All steel surfaces to be painted shall be pressure washed, using an operating pressure range of 12.5 MPa to 14 MPa, a minimum flow of 13 L/minute, and a water temperature of 85°C to 93°C. The nozzle shall be held at a distance of 150 mm to 300. EI 05-038 Page 16 of 23 L 05/04/06. mm from the steel surface.

STRUCTURAL PAINTING STANDARD SPECIFICATIONS
The objective of this publication is to present a practical guide to the design of structural steel elements for buildings. The document comprises three principal Sections: general guidance, general design data and design tables. Generally the guidance is in accordance with BS EN 1993-1-1: 2005 .

HANDBOOK OF HANDBOOK OF STRUCTURAL STEELWORK
structural steel in the field. The detailed submission shall include a description of the environmental protection measures to be undertaken so as to ensure complete containment, collection and disposal of spent blasting abrasives, removed paint, all other debris products from surface preparation as well as new coating system over spray.

SPECIFICATIONS FOR COATING STRUCTURAL STEEL
Mill scale, dirt, laser scale, rust, heat-treat scale, grease, and dust interfere with paint and coatings ' adhesion to structural steel and must be removed before steel members can be coated. What are structural steel fabricators doing about surface preparation, and what options are available? Surface preparation can run from simple chemical cleaning to abrasion methods such as grinding and ...

Preparing structural steel surfaces for painting, coating ...
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He is the author of the first, second and third editions of the KTA publication, Using Coatings Inspection Instruments. He also authored Chapter 8 of the SSPC Inspection of Coatings and Linings Handbook and co-authored Chapter 6, " Inspection " of the Steel Structures Painting Manual, Volume 1, Good Painting Practice. Mr.

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